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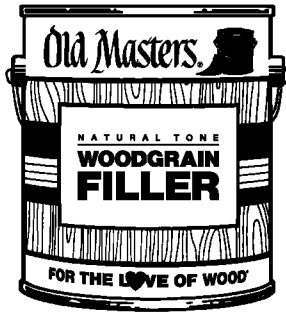
PRODUCT INFORMATION

WOODGRAIN FILLER

PRODUCT NO.	50001, 50004, 50016
GENERIC TYPE	Woodgrain Filler
COLOR	Natural
GLOSS	Not applicable
SOLIDS BY WEIGHT	87 to 88%
SOLIDS BY VOLUME	73 to 74%
V.O.C.	400 grams/liter
THEORETICAL COVERAGE @ 1 MIL DFT	1174 sq. ft. per gal.
COVERAGE @ RECOMMENDED DFT	Not applicable
RECOMMENDED DFT PER COAT	Not applicable
WEIGHT PER GALLON	13.6 to 13.7 lbs.
FLASH POINT	102°F Tag Closed Cup
USE	Use on open grain woods to fill the pores and help achieve a smooth finish.
VISCOSITY AT 77°F	105 to 110 Krebs Units
AVERAGE DRY TIME AT 70°F & 50% R.H.	4 hours
RECOMMENDED THINNER	50% with mineral spirits, or for special colors, use any oil-based wood stain.
APPLICATION	Apply using a clean, soft brush. Wipe off excess filler with a clean burlap-type cloth.
SURFACE PREPARATION	New Work: surface must be clean, smooth and dry. Old Work: remove old finish. Bare wood surface must be smooth and dry, and free from dirt, wax and grease.
CLEAN UP	Mineral spirits

FOR THE LOVE OF WOOD®

Interior Wood Stains, Clears, Removers & Miscellaneous Sundries



PRODUCT INFORMATION

WOODGRAIN FILLER

DESCRIPTION: OLD MASTERS® WOODGRAIN FILLER is intended for interior use on open grain woods such as oak, ash, mahogany, etc. It is designed to fill the pores and help achieve a smooth finish and proper foundation for stain and the OLD MASTERS® Clear Finishes. OLD MASTERS® WOODGRAIN FILLER is natural in color, but should be intermixed with a solvent-based wood stain to obtain desired colors. OLD MASTERS® WOODGRAIN FILLER dries hard and may at times have some very minor shrinkage. **THINNING:** We recommend thinning OLD MASTERS® WOODGRAIN FILLER with a ratio of 2 parts filler to 1 part wood stain. Be sure to mix thoroughly. Mineral spirits may be substituted for the wood stain; however, we do NOT recommend this method. A filler used in its natural form may prevent your project from accepting the stain due to differences in porosity of the natural wood and woodgrain filler. We strongly encourage testing on a sample piece before starting your project.

SURFACE PREPARATION: New work: surface must be clean, smooth and dry. Old work: remove old finish. Bare wood surface must be smooth, dry and free of dirt, wax and grease.

APPLICATION: Apply the mixture freely in the direction of the wood grain, using a clean, soft brush. Stir before and occasionally during use. Allow to set 5 to 15 minutes, then wipe off all surplus filler, using clean burlap type rags and working across the grain. To eliminate any streaks, wipe

lightly once more, this time with the grain. An autobody plastic spreader also works well to remove the excess filler and fill the open pores. When the WOODGRAIN FILLER is thoroughly dry, (usually 4 hours) sand smooth and remove all dust. Surface is now ready for staining or finishing coats. If the stain color is lighter than desired, add an additional coat of stain.

NOTE: If no staining or additional staining is desired, be sure to let the filled surface dry 4 hours before applying varnish or OLD MASTERS® Clear Finishes or 16 hours before applying a lacquer.

SPREADING RATE: OLD MASTERS® WOODGRAIN FILLER will cover approximately 500 square feet per gallon depending on the type of wood and condition of the surface.

DRYING TIME: WOODGRAIN FILLER will set up in 5 to 15 minutes and will be thoroughly dry in approximately 4 hours, depending upon humidity and temperature. Wait 16 hours before top-coating with a lacquer.

CLEAN UP: Clean up your brush and equipment with mineral spirits. A good safety procedure is to immerse soiled rags in water to prevent spontaneous combustion.

RECOMMENDED FINISH COAT: We recommend OLD MASTERS® Clear Finishes; however, our WOODGRAIN FILLER can be top-coated with most clears.

MAX. VOC: 400 grams/liter (3.3 lbs/gal)

CAUTION! COMBUSTIBLE.

CONTAINS PETROLEUM DISTILLATE. VAPOR HARMFUL. MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE, OR NAUSEA. CAUSES NOSE, THROAT, EYE, AND SKIN IRRITATION. NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Keep away from heat and flame. **Use only with adequate ventilation.** Close container after each use. Avoid prolonged contact with eyes, skin, clothing, and vapors. Wash thoroughly after handling. **KEEP OUT OF REACH OF CHILDREN. FIRST AID:** In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. If swallowed, do not induce vomiting. Call physician immediately. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

Limited Warranty

Since Old Masters® does not control the application of its products, nor the condition of the surfaces to which they are applied, a Limited Warranty is provided. If the products do not perform as specified, for whatever reason, Old Masters® liability will under no circumstances exceed replacement of the product.

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